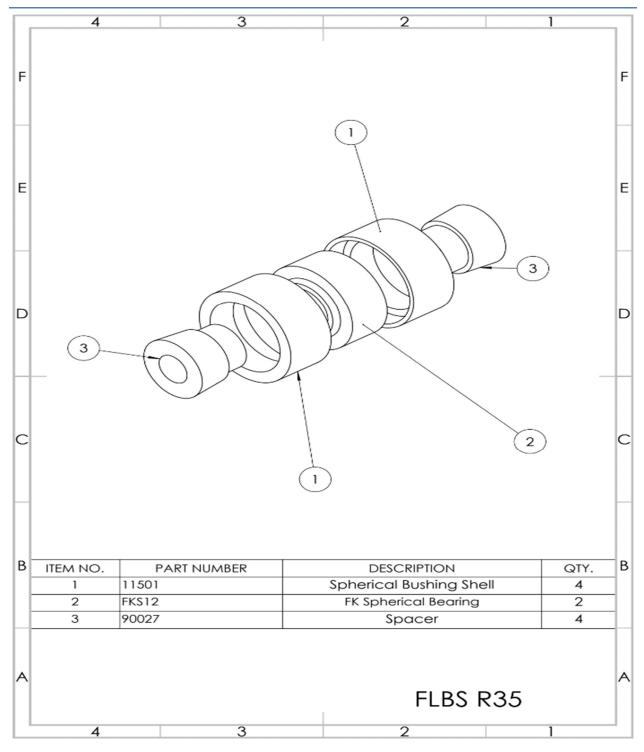
### Front Lower Arm Bushings Kit Installation Instructions SPL FLBS R35



Questions?: 512-691-9002

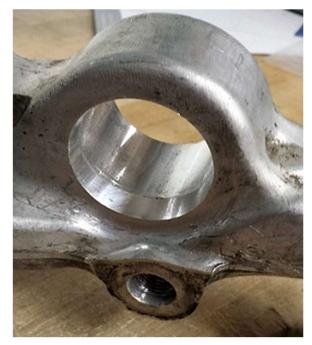
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Press out the stock bushing using an appropriate bushing press and driver. As shown, we used a 1 1/8 inch socket as the driver. Keep the flat side of the arm facing down.



Check and clean the bores, file down any nicks in the bore as necessary.



The chamfered side of the bore should be facing up when installing the bushings. Here is what the chamfered side looks like.

This side faces up on the press.

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The side of the bore with the flat side should face down when pressing in the bushings.

Installing the bushings is the reverse of removing the old ones. Use the 1 1/8 inch socket as a driver after starting the new bushings. Press them in until the flat side is nearly flush with the bushing. It may be necessary to take the arm off the press to visually inspect progress.

There will be a slight amount of overhang on the chamfered side when the bushings are installed as illustrated below:



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Using any SPL arm as a tie/strap down point for a dyno session or transport will void the warranty.